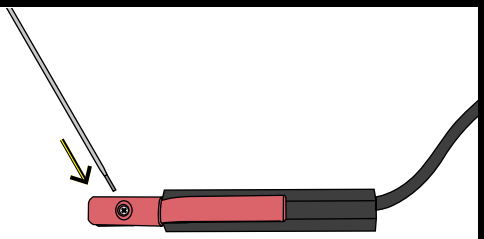
CHICAGO ELECTRIC WELDING

68888 QUICK START GUIDE

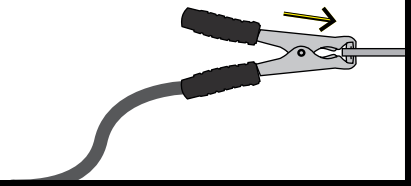
⚠WARNING To prevent serious injury, read manual warnings and instructions before use.

1 Assemble face shield and handle.

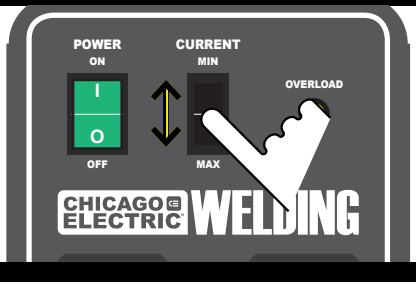
2 Clamp bare end of electrode in holder.

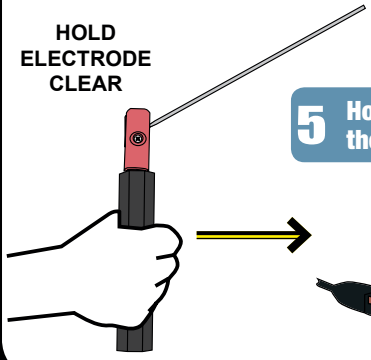


3 Attach ground clamp to workpiece.

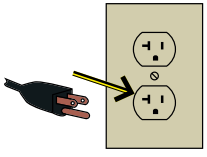


4 Adjust current setting as needed.

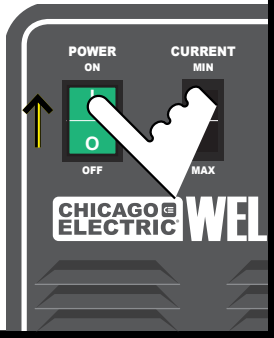




5 Hold electrode clear of workpiece, then plug in welder and turn it on.



20 amp minimum circuit



BASIC WELDING INSTRUCTIONS AND WELDING TIPS ARE IN MANUAL.

CHICAGO ELECTRIC® **WELDING**

68888 WELD EXAMPLE PICTURES

CLEAN WELDS FIRST!
Stick welds will have a coat of slag over them until cleaned.

Good Weld

Current Too Low

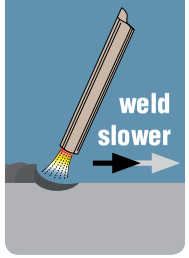
TO CORRECT:

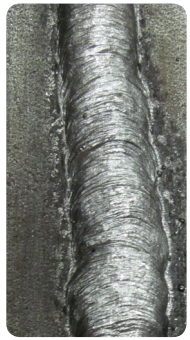
Current Too High

TO CORRECT:

Weld Speed Too Fast

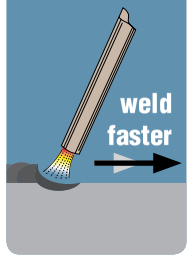
TO CORRECT:





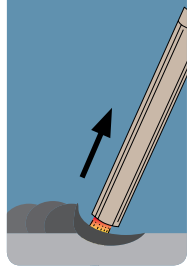
Weld Speed Too Slow

TO CORRECT:



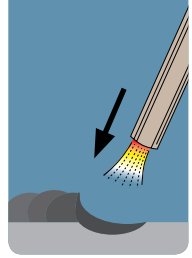
Arc Length Too Short

TO CORRECT:



Arc Length Too Long

TO CORRECT:



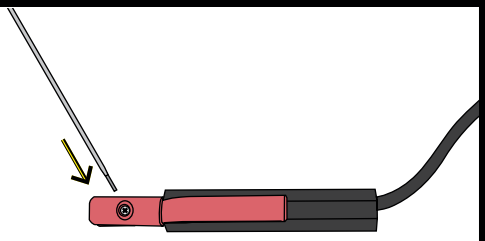
CHICAGO ELECTRIC WELDING

68888 GUÍA DE INICIO RÁPIDO

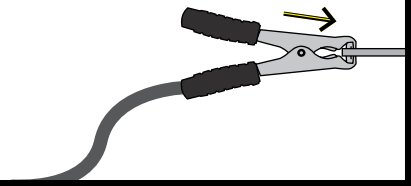
⚠ADVERTENCIA Para prevenir lesiones graves, lea las instrucciones y advertencias del manual antes de usar.

1 Ensamble la empuñadura y la máscara de protección.

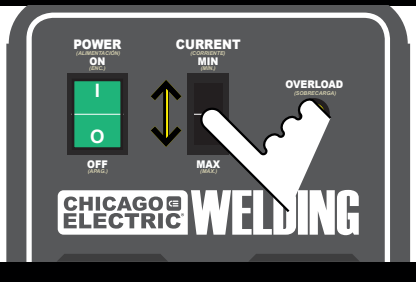
2 Fije el extremo descubierto del electrodo en el soporte.



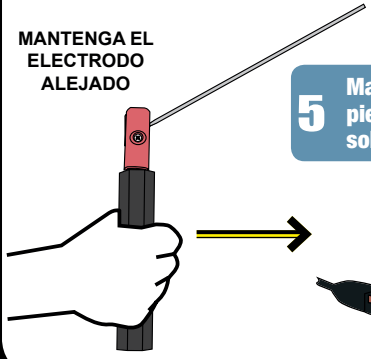
3 Coloque la abrazadera de conexión a tierra en la pieza de trabajo.



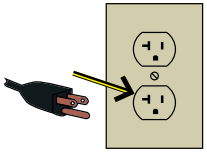
4 Ajuste la corriente según sea necesario.



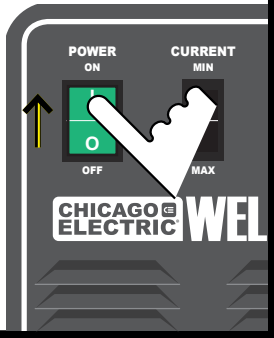
MANTENGA EL ELECTRODO ALEJADO



5 Mantenga el electrodo alejado de la pieza de trabajo, luego enchufe la soldadora y enciéndala.



Circuito mínimo de 20 amp.



LAS INSTRUCCIONES BÁSICAS Y CONSEJOS DE SOLDADURA ESTÁN EN EL MANUAL.

CHICAGO ELECTRIC WELDING

68888 IMÁGENES DE EJEMPLO DE SOLDADURAS

¡PRIMERO LIMPIE LAS SOLDADURAS!
Las soldaduras de barra tienen una capa de escoria arriba que se retira al limpiarlas.

Buena soldadura

Corriente muy baja

PARA CORREGIR:

Corriente muy alta

PARA CORREGIR:

Velocidad de soldadura muy rápida

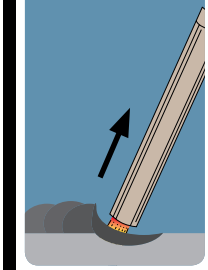
PARA CORREGIR:

Velocidad de soldadura muy baja

PARA CORREGIR:

Longitud del arco muy corta

PARA CORREGIR:



Longitud del arco muy larga

PARA CORREGIR: